

What is claimed is:

1. A shelving/display system comprising:

generally horizontal top and bottom tracks secured in a spaced-apart relationship, each track having a top surface and a series of apertures spaced along the
5 top surface;

at least one generally vertical support/display member adapted for engagement in the track apertures;

a pair of brackets associated with the at least one support/display member, each bracket adapted to removably engage the track apertures to removably
10 secure the support/display members to the tracks;

and each support/display member having a front surface and a series of apertures along the front surface.

2. The shelving/display system of claim 1 wherein the top and bottom tracks
15 are adapted to be secured to a wall.

3. The shelving/display system of claim 1 wherein at least one of the brackets comprises a downwardly extending tab to removably engage the apertures.

20 4. The shelving/display system of claim 1 wherein there are a plurality of support/display members secured to the tracks in a series of columns and further

comprising a plurality of fixtures removably received in the apertures in the front surfaces of the support/display members to form at least one column of fixtures.

5 5. The shelving/display system of claim 4 wherein there are at least two of the columns of fixtures which vary in width from each other.

6. The shelving/display system of claim 4 wherein there are at least two columns of fixtures with at least some of the fixtures in one of the columns placed at different heights from other of the fixtures in the other of the columns.

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7. The shelving/display system of claim 4 wherein the fixtures comprise workstation components and shelving and a column of workstation components are removably secured to the system adjacent to a column of shelves.

15 8. The shelving/display system of claim 4 wherein the fixtures comprise shelving.

9. The shelving/display system of claim 8 wherein fixtures comprise a workstation component chosen from the following: a work surface, a cabinet, and slat wall.

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10. The shelving/display system of claim 1 wherein there are at least two adjacent support/display members and further comprising an intermediate horizontal track extending between and secured to two of the support/display members, the intermediate track having a top surface and a series of apertures spaced along the top surface.

11. The shelving/display system of claim 10 wherein the intermediate track is adapted to be removably secured to the support/display members at selected vertical locations on the support/display members.

12. The shelving/display system of claim 10 further comprising an intermediate upright adapted to be secured to the intermediate track in the intermediate track apertures, the intermediate upright having a front surface and a series of apertures along the front surface.

13. The shelving/display system of claim 12 further comprising a bracket associated with the intermediate upright, the bracket adapted to removably engage the intermediate track apertures on the top surface of the intermediate track.

14. The shelving/display system of claim 13 wherein the bracket comprises a downwardly extending tab to removably engage the apertures.

15. The shelving/display system of claim 12 further comprising at least one fixture removably received in at least one of the apertures in the front surface of the intermediate upright.

5 16. The shelving/display system of claim 12 wherein the front surface of the intermediate upright lies in the same vertical plane as the front surfaces of the two support/display members to which the intermediate track is secured.

10 17. The shelving/display system of claim 1 wherein there are at least two adjacent support/display members and further comprising an intermediate horizontal track and an intermediate upright depending from the intermediate track, the intermediate track and upright formed as an integral unit extending between and secured to two of the support/display members.

15 18. The shelving/display system of claim 17 wherein the intermediate upright has a front surface and a series of spaced apertures along the surface.

20 19. The shelving/display system of claim 18 further comprising at least one fixture removably received in at least one of the apertures in the front surface of the intermediate upright.

20. The shelving/display system of claim 1 further comprising at least one generally horizontal base having at least two upstanding base posts wherein the top and bottom tracks are adapted to be secured to the posts.

5 21. The shelving/display system of claim 20 wherein there are at least two adjacent support/display members and further comprising an intermediate horizontal track extending between and secured to two of the support/display members, the intermediate track having a top surface and a series of apertures spaced along the top surface.

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22. The shelving/display system of claim 20 wherein the base posts have a front surface and a series of apertures spaced along the front surface and the top and bottom tracks are adapted to be removably secured in the apertures.

15 23. A shelving/display system for use as a component of a wall, the system comprising:

generally horizontal top and bottom tracks secured within the wall, each track having a top surface;

an elongate member fixedly secured to the top surface of each track, a
20 portion of the elongate member extending away from the track and a series of apertures spaced along the portion of the elongate member, the apertures accessible from the exterior of the wall; and

generally vertical support/display members adapted for attachment in the apertures in the elongate members, each support/display member having a front surface and a series of apertures spaced along the surface.

5 24. The shelving/display system of claim 23 further comprising a screen portion extending downwardly from the elongate member portion that extends away from the track.

10 25. The shelving/display system of claim 23 further comprising a tab located on and extending outwardly from each end of the support/display members, the tabs adapted to removably engage the apertures in the elongate members to removably secure the support/display members to the elongate members.

15 26. The shelving/display system of claim 23 wherein the wall has an interior surface and the front surfaces of the support/display members lie in the same vertical plane as the interior surface of the wall.

27. A shelving/display system comprising:
generally horizontal top and bottom tracks secured in a spaced-apart
20 relationship, each track having a front surface and a series of apertures spaced along the front surface;

at least one generally vertical support/display member adapted for engagement in the track apertures;

a pair of brackets associated with the at least one support/display member, each bracket adapted to removably engage the track apertures to removably secure the support/display members to the tracks;

and the at least one support/display member has a front surface and a series of apertures along the front surface.

28. The shelving/display system of claim 27 wherein the top and bottom tracks are adapted to be secured to a wall.

29. The shelving/display system of claim 27 wherein there are a plurality of support/display members are secured to the tracks in a series of columns and a plurality of fixtures are removably received in the apertures in the front surfaces of the support/display members to form at least one column of fixtures.

30. The shelving/display system of claim 27 wherein there are at least two adjacent support/display members and further comprising an intermediate horizontal track extending between and secured to two of the support/display members, the intermediate track having a top surface and a series of apertures spaced along the top surface.

31. The shelving/display system of claim 30 wherein the intermediate track is adapted to be removably secured to the support/display members at selected vertical locations on the support/display members.

5 32. The shelving/display system of claim 30 further comprising an intermediate upright adapted to be secured to the intermediate track in the intermediate track apertures, the intermediate upright having a front surface and a series of apertures along the front surface.

10 33. The shelving/display system of claim 32 wherein the front surface of the intermediate upright lies in the same vertical plane as the front surfaces of the two support/display members to which the intermediate track is secured.

15 34. The shelving/display system of claim 27 wherein there are at least two adjacent support/display members and further comprising an intermediate horizontal track and an intermediate upright depending from the intermediate track, the intermediate track and upright formed as an integral unit extending between and secured to the two support/display members.

20 35. The shelving/display system of claim 27 further comprising at least one generally horizontal base having at least two upstanding base posts wherein the top and bottom tracks are adapted to be secured to the posts.

36. A shelving/display system comprising:

a pair of generally vertical support/display members secured in a spaced-apart relationship, each member having a front surface and a series of apertures spaced along the front surface;

a horizontal intermediate track extending between and secured to the pair of members;

an upright associated with the horizontal intermediate track and having a front surface and a series of apertures along the front surface.

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37. The shelving/display system of claim 36 wherein the front surface of the upright is flush with the front faces of the pair of members.

38. The shelving/display system of claim 36 wherein the horizontal intermediate track has an upper surface and a series of apertures spaced along the top surface, and further comprising a bracket associated with the intermediate upright, the bracket adopted to removably engage at least one of the intermediate track apertures on the top surface of the intermediate track.

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39. The shelving/display system of claim 36 wherein the upright is welded to the horizontal intermediate track.

40. The shelving/display system of claim 36 wherein the horizontal intermediate track comprises a first half track associated with a first side of the upright and a second half track associated with a second side of the upright.

5 41. The shelving/display system of claim 36 wherein the horizontal intermediate track is adapted to be removably secured to the members at selected vertical locations on the members.

42. The shelving/display system of claim 36 wherein the horizontal
10 intermediate track is bolted to the members.

43. The shelving/display system of claim 36 further comprising a first bracket associated with a first end of the horizontal intermediate track and a second bracket associated with a second end of the horizontal intermediate track, wherein the brackets
15 are adapted to removably engage the apertures on the front surfaces of the members.

44. The shelving/display system of claim 36 wherein the horizontal intermediate track is bolted to the members.

20 45. A shelving/display system comprising:
generally horizontal top and bottom tracks secured in a spaced-apart relationship, each track having a front surface and a rear surface;

a first generally vertical support/display member secured to the tracks adjacent the front surfaces of the tracks;

a second generally vertical support/display member secured to the tracks adjacent the rear surfaces of the tracks and opposite the first member;

5 wherein each member has a surface directed outwardly from the tracks and defining a series of spaced apertures.

46. The shelving/display system of claim 45 wherein the top track has a top surface and a series of apertures spaced along the top surface and further comprising a
10 bracket associated with the first support and a bracket associated with the second support, the brackets adapted to removably engage the top track apertures on the top surface of the top track.

47. The shelving/display system of claim 45 further comprising a panel and
15 wherein the first member and the second member define a space for receiving a portion of the panel.

48. The shelving/display system of claim 47 wherein the panel has a top edge and the top track has a groove for receiving the top edge of the panel.

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